



Fig. 1. Application of Three-point Principle in holding a Flywheel while performing Boring and Facing Operations

and any clamps for the work itself should be as near the same place as possible.

Three-point Support for Flywheel Fixture. — The fixture for the motor flywheel shown at A in the upper part of Fig. 1 has a three-point support. The flywheel is of such a diameter that a single supporting point in one of the chuck jaws would